CONVEYOR BELT & FABRICATION SERVICES

Belting and Fabrication for the Food Processing & Packaging Industry

Products and Services

- Lightweight Monofilament Belting
- Lightweight PVC & Rubber Belting
- Mesh Belting
- Plastic Modular Belting
- Cleating, Vulcanizing, Perforation & Other Fabrications
- Custom Cast Urethane Parts, Rollers, and Wheels

GREEN RUBBER–KENNEDY AG

2009 Catalog of Services

Web:  www.greenrubber.com
Email:  sales@greenrubber.com
Experience Counts...Green Rubber-Kennedy Ag has been supplying the food processing, agricultural, and industrial belting needs for two decades. Offering unmatched service and product knowledge, we are the obvious choice for your belting needs.
INTRODUCTION

Our Background...
Green Rubber's belting and fabrication division was established in 1990 as the fresh-cut salad industry was just beginning to gain popularity among consumers. Our main facility is located in Salinas, California, considered the nation’s “Salad Bowl.” Over the years, we’ve been heavily involved in supplying the needs of equipment manufacturers, and processors alike, and have focused on being innovators, providing solutions for the entire food industry. Whether you're harvesting, processing, packaging, or shipping food products (or any item for that matter), we have the products to fill your needs.

Green Rubber, Today
As the food processing industry has matured, and the demand for safer, and better products has increased, Green Rubber has done our best to keep our products and equipment as modern and diverse as possible. From the highest quality European belt products, to the more economical domestic specifications, we have a belt to meet your every need. We have a highly knowledgeable staff, and skilled technicians who will work to ensure that you receive the right product, fabricated to your precise requirements. Our fabrication division is capable of slitting your belts to precise widths; attaching flights and cleats to your specifications for incline applications; we can attach corrugated sidewalls to provide maximum retention of raw product; perforate belts with holes for dewatering and drainage; attach mechanical fasteners, and even vulcanize belts to be endless. Our diverse inventory provides us with a multitude of options for your belting requirements, and with over 100 unique in-stock belting products to choose from, there aren’t many requests we can’t fill. Remember, we are truly an organization built around our knowledge of conveyor belting and the food processing industry, so do yourself a favor, and contact our sales team the next time you need a belting product.

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HOW MAY WE SERVE YOU?
Green Rubber-Kennedy Ag services a wide variety of industries. If a product is conveyed, we have a belt to move it.

**Food Processing:**
- Fresh Vegetable and Fruit
- Fresh-Cut Packaged Products
- Cereal & Grain
- Nut Harvesting
- Meat Poultry and Fish Processing
- Tomato Harvesters
- Sizing Belts
- Case Sealers
- Packaging Machinery
- Form Fill and Seal Belts
- Bucket Elevator Belts
- Dewatering, Mesh Belts

**Carton and Cardboard Box Industry:**
- Carton Conveyors
- Corrugated Box Plants
- Folder Gluer Belts
- Perforated Vacuum Belts
- Stacker Belts

**Recycling Industry:**
- Commingled Recyclables
- Scrap Metal Recycling
- Aluminum and Plastic Recycling

**Baking Industry:**
- Bread, Biscuit, Cookie and Cake Lines
- Candy, Chocolate and Confections
- Tortilla Belts
- Teflon Coated Belts
- Cooling Tunnel Belts
- Depanner Belts
- Heat Shrink Tunnel Belts

**Wine, Grape & Brewing Industry:**
- Grape Harvester Belts
- Curved Cleat Belts
- Can and Bottle Lines
- Can Elevators

**Transportation, Logistics & Baggage Handling:**
- Loader Belts
- Power Turn Belts
- Ground Support Equipment Belts

**Mining, Aggregate, Sand & Gravel Industry:**
- Quarries
- Sand and Gravel Plants
- Hot Tar & Asphalt Belts
- Cement Batch Plants
- Ready-Mix Plants

To Order Call: 1-800-273-2464
FAMILY VALUES...
Allow us to introduce you to our belt family

Mono-Pure (MP) Family
Our Mono-Pure series of belts are our highest quality belts. Using European monofilament fabric (*Mono*) and highest quality polyurethane and PVC covers for food safety and sanitation (*Pure*), we have a complete offering of belt styles, compounds, colors and profiles, for any belt application. Monofilament belts are best used in high tolerance applications where weight, tracking, and sanitation are essential.
Key features:
* Easily spliced endless
* Highly sanitary polyurethane and PVC covers
* Easily fabricated with cleats, lugs and guides
* Special Non-Fray technology fabrics available
* Easily tracked
* Best for small pulleys and nosebar transfers

Sani-Ply (SP) Family
Our Sani-Ply series of belts is by far our best selling, and most widely used series of belts. Made in the U.S.A., using tried and true multi-ply, spun polyester fabrics, you can be assured that we have a belt for your application, at a reasonable price. Whether you are running flat, incline, or even in a trough, Sani-Ply meets your demands. Sani-Ply belts can be fabricated with cleats, lugs, guides, and also made endless. Our Sani-Ply belts come with oil and far resistant PVC covers, as well as FDA Nitrile covers for extremely cold or hot applications.

Workhorse (WH) Family
Our Workhorse series of belts are designed for your toughest jobs. Using solid-woven fabric, these belts are designed to fill your needs where cost and value are essential, but food contact is not an issue. Designed for the toughest applications, these belts are ideal for recycling, baggage handling, harvesting, sand transport, and any other application where you simply need to move material. Workhorse belts are your most economical belt solution.
Don’t be a-FRAY-ed of edge contamination!

Belt fray, stringing, and the resulting risk of edge contamination has long been a major concern in the food industry—a concern which we at Green Rubber-Kennedy Ag take very seriously.

The Mono-Pure Non-Fray product line is a unique series of belts utilizing an innovative fabric structure that reduces fray. This radical solution has been thoroughly tested, and the results are overwhelmingly positive! By utilizing our Non-Fray fabric and then coating it with our food-friendly Mono-Pure urethane covers, we have created a belt with excellent tracking qualities and the ability to handle troughed applications. Unlike traditional solid thermoplastic belting, our non-fray has good stretch resistance, with no edge distortion.

KEY FEATURES:
1. Non-Fray belts are resistant to edge fray and stringing, extending the sanitary lifespan of belts
2. Excellent tracking qualities
3. Low stretch
4. Clean transfer of product, with the ability to roll over 1/4” diameter nose bars.
5. FDA and USDA approved
6. No need for sealed or capped edges as a preventative for stringing, resulting in substantially lowered costs.
**MONO-PURE**
**ANTI-MICROBIAL BELTING**

A line of DEFENSE against contamination

Green Rubber-Kennedy Ag’s Mono-Pure series of belts, with AM-Plus, Anti-Microbial protection prevent growth of spoilage micro-organisms.

The AM-Plus additive is effective throughout the belt cover life. Since the additive is dispersed throughout the polymer compound, including the inter-ply, repeated cleaning cycles, scuffs, and cuts in the belt surface fail to degrade the effectiveness of the additive.

The anti-microbial in our Mono-Pure series of belts is approved by the EPA for continuous food contact. Mono-Pure belting is manufactured to and in compliance with all U.S. regulations (FDA and USDA conforming).

FREQUENTLY ASKED QUESTIONS ABOUT MONO-PURE AM-PLUS BELTS:

Q: Do the FDA and USDA approve the Mono-Pure AM-Plus belts for use in the United States?
A: Yes, our belts are fully approved by the FDA and USDA.

Q: Is there any benefit in using Mono-Pure AM-Plus belts in my plant if the food is not in direct contact with the belt?
A: Yes, even if the food is not in direct contact with the belt, the conveyor system is an ideal route for the cross-contamination of spoilage microorganisms throughout the plant. By protecting the belts in this way, the risks can be reduced within the plant, but proper cleaning procedures must always be adhered to.

Q: How long has Mono-Pure AM-Plus been available?
A: Since the late 1990’s. Our product was originally developed for use in the U.K., and has been marketed throughout Europe and U.S. ever since.

Q: Will AM-Plus belt also inhibit molds?
A: Yes.

Q: How long will the anti-microbial effect of AM-Plus last?
A: It will last the lifetime of the belt.

Q: What happens if a belt suffers from abrasion or small cuts in the cover?
A: The Mono-Pure AM-Plus belts will continue to show reduced microbiological activity compared with standard belt types under the same operating conditions.

Q: Is there any effect on taste, color, smell, or texture of food in contact with AM-Plus belts?
A: An evaluation by an independent test laboratory has confirmed that there is no influence on the taste of food, even with sensitive products, such as chocolate, compared with standard conveyor belts. Similarly, there is no change in color or texture.
Mono-Pure Belt Family

Mono-Flow Mesh Belting: Mesh belts provide the most efficient means of dewatering and draining wet products. Add flights, guides and lacing with ease.

- MF1000BL MONO-FLOW 1X1 Open Mesh, Blue
- MF2000BL MONO-FLOW 2X2 Open Mesh, Blue

*Excellent for de-watering
*Cleats and v-guides easily added
*Can be spliced endless or laced
*High tensile strength
*FDA/USDA safe

Mono-Pure Urethane (MPU) Covered Belting: Our Mono-Pure Urethane (MPU) series of belts are our premium line of highest quality belting. Using European monofilament fabric (Mono) and highest quality polyurethane covers for food safety and sanitation (Pure), we have a complete offering of belt styles, compounds, colors and profiles, for any belt application. Monofilament belts are best used in high tolerance applications where weight, tracking, and sanitation are essential. Mono-Pure belts are ideal for applications requiring endless splices, flights, v-guides, and perforations.

Standard Smooth Covers

- MPU1030SMWT MONO-PURE 1-Ply TPU FDA White Matte Cover, Smooth
- MPU2060SMWT-AS MONO-PURE 2-Ply TPU FDA White, Matte Cover, Smooth, (Anti-Static)
- MPU2060SMBL-NFAM2 MONO-PURE 2-Ply TPU FDA Blue, No-Fray, AM+
- MPU2060SMWT-NFAM2 MONO-PURE 2-Ply TPU FDA White, No-Fray, AM+ CXC

Profile Covers for Incline Applications

- MPU2080LRWT MONO-PURE 2-Ply TPU FDA White, Mini-Rib Profile Cover
- MPU2060SMWT-AS MONO-PURE 2-Ply TPU FDA White MATTE Smooth Cover (Anti-Static)
- MPU2080NPWT MONO-PURE 2-Ply TPU FDA White Negative Pyramid Profile
- MPU1050NPWT MONO-PURE 1-Ply TPU White, Negative Pyramid Profile Profile Cover

To Order Call: 1-800-273-2464
Mono-Pure Belt Family

Mono-Pure PVC (MPV) Covered Belting: The Mono-Pure PVC (MPV) family of belts offer many of the same benefits of their urethane covered counterparts, but provide a less expensive alternative. All can be spliced endless, v-guided, cleated, perforated, and provide superior tracking and performance. With monofilament fabric technology, these belts are extremely lightweight, and are designed to lay flat when running.

Standard Smooth Covers

MPV2120BBWT
ACCUMULATOR 2-Ply TPU Bareback

MPV2100SMWT
MONO-PURE 2-Ply TPV FDA White Smooth Cover

MPV2080SMBL
MONO-PURE 2-Ply TPV FDA Blue Smooth Cover X Negative Pyramid Profile

Profile Covers for Incline Applications

MPV2120LGGY
MONO-PURE 2-Ply TPV Gray, Groovy Sticky-Top Profile

MPV2120LGWT
MONO-PURE 2-Ply TPV White, Groovy Sticky-Top Profile

MPV2050SSGY
MONO-PURE 2-Ply TPV Snakeskin Profile, Gray

MPV2080NPBL2
MONO-PURE 2-Ply TPV FDA Blue Neg. Pyramid x Neg. Pyramid (COVER X COVER)

MPV2080NTWT
MONO-PURE 2-Ply TPV White Nipple Top

Pura-Thane (PTU) Extruded Urethane Belts: Extruded Urethane belts are the most sanitary and hygienic of our belt products. Since these belts are extruded, they can be supplied with no fabric, and with lugs for positive drive applications. With excellent abrasion, cut and puncture resistance, these belts are ideal for meat and poultry plants.

PTU0030NPBL
PURA-THANE TPU FDA Blue 3mm, Negative Pyramid Profile

PTU0030SMBL-DD
PURA-THANE TPU FDA Blue 3mm, Dual-Drive Cogged Belt

PTU0030MCBL
PURA-THANE TPU FDA Blue 3mm, Meat-Cleat Profile

In addition to the products listed here, we have dozens of additional options. For a listing of optional profiles, thicknesses, and colors, please call our customer service personnel.

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Email: sales@greenrubber.com
Sani-Ply (SP) Food Grade Belt Family

Our Sani-Ply series of belts is by far our best selling, and most widely used series of belts. Made in the U.S.A., using tried and true multi-ply, spun polyester fabrics, you can be assured that we have a belt for your application, at a reasonable price. Whether you are running on a flat surface, incline, or even in a trough, Sani-Ply meets your demands. Sani-Ply belts can be fabricated with cleats, lugs, guides, and also made endless. Our Sani-Ply belts come with oil and fat resistant PVC covers, as well as FDA Nitrile covers for extremely cold or hot applications.

Standard Smooth Covers

- **SPN3180SMWT**
  - SANI-PLY 180
  - White FDA Nitrile Smooth Cover

- **SPN3135SMWT2**
  - SANI-PLY 153
  - White FDA Nitrile, Smooth, Cover X Cover

- **SPV2150SMMBK**
  - SANI-PLY 152
  - FDA TPV (RMV) Black, Smooth Cover

- **SPV2100SMWT**
  - SANI-PLY 102
  - FDA TPV (RMV) White, Smooth Cover

- **SPV2150SMWT**
  - SANI-PLY 152
  - FDA TPV (RMV) White, Smooth Cover

Profile Covers for Incline Applications

- **SPN3105PTWT**
  - SANI-PLY 103
  - White FDA Nitrile, Pebble-Top Profile

- **SPV2150ZTWT**
  - SANI-PLY 152
  - FDA TPV (RMV) White, Zig-Zag Profile

- **SPV2150MCWT**
  - SANI-PLY 152 FDA TPV (RMV) White, Meat-Cleat Profile

- **SPN3180MCWT**
  - SANI-PLY 180
  - White FDA Nitrile Meat-Cleat Profile

We have an extensive inventory of bulk belting. You can rely on us to have the products you need when you need them.

Bulk rolls of belting are run through our slitting equipment to produce smaller rolls, cut to precise widths and lengths.

To Order Call: 1-800-273-2464
Workhorse (WH) Industrial Belting

Our Workhorse series of belts are designed for your toughest jobs. Using solid-woven fabric, these belts are designed to fill your needs where cost and value are essential, but food contact is not an issue. Designed for the toughest applications, these belts are ideal for recycling, baggage handling, harvesting, sand transport, and any other application where you simply need to move material. Workhorse belts are your most economical belt solution.

**Standard Smooth Covers**

- **WHV120SMWT**
  WORKHORSE 120 TPV Woven, FDA, White, Smooth Cover

- **WHV150SMWT**
  WORKHORSE 150 TPV Woven, FDA, White, Smooth Cover

- **WHTB3150TN**
  WORKHORSE, Powertrain 3-Ply, Transmission Belt, Smooth Cover

- **WHV090SMBK**
  WORKHORSE 90 TPV Woven, Black, Smooth Cover

- **WHV120SMBK**
  WORKHORSE 120 TPV Woven, Black, Smooth Cover

- **WHV150SMBK**
  WORKHORSE 150 TPV Woven, Black, Smooth Cover

**Profile Covers for Incline Applications**

- **WHV120CTWT**
  WORKHORSE 120 TPV Woven, FDA, White, Crescent-Top Profile

- **WHV150CTBK**
  WORKHORSE 150 TPV Woven, Black, Crescent-Top Profile

- **SPV2150ZTBK**
  SANI-PLY 152 FDA TPV (RMV) Black, Zig-Zag Profile

- **WHV120RTBK**
  WORKHORSE 120 TPV Woven, Black, Rough-Top Profile

- **WHS2150RTTN**
  WORKHORSE 153 SBR Rubber, Tan Rough-Top Profile

- **WHN3150RTBL**
  WORKHORSE 153 Carboxilated Nitrile Rubber, Blue Bruiser, Rough-Top Profile

- **WHS3150WGTN**
  WORKHORSE 153 SBR Rubber, Tan Diamondback Profile

With our Thermoweld cleating technology, we can make belts in virtually any width. Shown here is a longitudinally spliced belt, with flights attached a full 12 foot widths.

Web: www.greenrubber.com
Email: sales@greenrubber.com
This listing contains product specifications for standard/stock belt types. Additionally, Green Rubber distributes and fabricates many belt types not listed below. For additional information, please call customer service @ 800-273-2464.

**Key:**
- **MP**: Mono-Pure series, monofilaments for highly sanitary FDA/USDA applications.
- **SP**: San-Ply series, multi-ply polyester fabric belts for foodservice and general industrial use. FDA/USDA.
- **TPU**: Extruded FDA urethane. FDA/USDA 3A Dairy approved.
- **WH**: Workhorse series, general purpose single ply, solid-woven fabric belts.
- **QK**: Quarry King series, for heavy-duty aggregate and mining application.

**Covers:**
- **PV**: Poly Vinyl Chloride
- **PU**: Polyurethane

### DETAILED SPECIFICATIONS

#### CONVEYOR BELT PART NUMBER CODES

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 Remarks:
- PROUD MEMBER OF NIBA, THE NATIONAL INDUSTRIAL BELTING ASSOCIATION
- Specifications above are guidelines only, and may vary slightly from time to time. Subject to change.
Vertical Form-Fill-Seal Belts

**Fabric Features:**
- Fabric Constructed of fray resistant, high-tensil, yet flexible base material
- Timing belts available for exact run, no slip applications

**Rubber Cover Features:**
- Precision compounded 35A rubber exceeds industry standard with tight durometer tolerance that guarantees consistent performance.
- Heat resistant compound eliminates premature glazing effect
- Cover wear is consistent, reducing visible rubber dust build-up on and around the bagger.
- Seamless cover for uniform wear
- Longer belt life

To Order Call: 1-800-273-2464
We make it easy to order your replacement belts!

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<td>Perforated, Grooved @ Timing side</td>
</tr>
<tr>
<td></td>
<td>15.02.04.19.00.1</td>
<td>225L100 x 6mm</td>
<td>VFME011H04</td>
<td>55A Green Nat'l Rubber</td>
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</tr>
<tr>
<td></td>
<td>X-110-M-007-00</td>
<td>330H300 x 6.5mm</td>
<td>VFME012H04</td>
<td>35A Red Nat'l Rubber</td>
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</tr>
<tr>
<td>Package Machinery</td>
<td></td>
<td>3.00” x 35.00” x .160”</td>
<td>VFPM001H04</td>
<td>35A Red Nat'l Rubber</td>
<td>Perforated (3 rows)</td>
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<tr>
<td></td>
<td></td>
<td>3.00” x 35.00” x .160”</td>
<td>VFPM002H04</td>
<td>35A Red Nat'l Rubber</td>
<td>Perforated (5 rows)</td>
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<tr>
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<tr>
<td>Rovema</td>
<td>1.010.04.2.018.23</td>
<td>50T10-630 x 6mm</td>
<td>VFRV001H04</td>
<td>35A Red Nat'l Rubber</td>
<td>Grooved @ Timing side only</td>
</tr>
<tr>
<td></td>
<td>1.207.04.1.002.23</td>
<td>50T10-630 x 4.5mm</td>
<td>VFRV002H04</td>
<td>35A Red Nat'l Rubber</td>
<td>Countersunk, Grooved @ Timing side</td>
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<tr>
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<td>VFRV003H04</td>
<td>35A Red Nat'l Rubber</td>
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<td>35A Red Nat'l Rubber</td>
<td>Countersunk, Grooved @ Timing side</td>
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<tr>
<td>Sandiacre</td>
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<td>BA 137200</td>
<td>270L098 x 4.5mm</td>
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<td>Diagonal slots, Grooved @ Timing side</td>
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<td>BA 137200</td>
<td>270L098 x 4.5mm</td>
<td>VFSD003H04</td>
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<td>Diagonal slots, Grooved @ Timing side</td>
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<td>Simionato</td>
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<td>1145D</td>
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<td>35A Red Nat'l Rubber</td>
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<tr>
<td>TNA</td>
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<td>VTN001E04</td>
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<tr>
<td>Triangie Packaging</td>
<td>03-326-05</td>
<td>340XL178 x .080”</td>
<td>VTR001E01</td>
<td>40A Clear Polyurethane</td>
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<tr>
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<td>Grooved @ Timing side only</td>
</tr>
<tr>
<td></td>
<td>101A0402.00.006.003</td>
<td>50T10-630 x 4.5mm</td>
<td>VFVO002H04</td>
<td>35A Red Nat'l Rubber</td>
<td>Countersunk, Grooved @ Timing side</td>
</tr>
</tbody>
</table>

GREEN RUBBER-KENNEDY AG
Email: sales@greenrubber.com
Special Fabrications and Innovative Technologies

**Vulcanized Endless Splices**
Hot vulcanized splices are stronger and far more sanitary than standard mechanical (laced) joints. This method is ideal for food plants where metal fasteners can damage products, or in sensitive metal detector applications. Our state-of-the-art vulcanizing equipment ensures that our splices perform.

![Vulcanized Endless Splices](image)

**Feed Belts for Dicing & Slicing Equipment**
We supply belts for all types of high speed dicing and slicing equipment, including Urschell equipment. We can fabricate belts to your requirements, at any width or length, from materials ranging from FDA/USDA PVC to more durable and sanitary urethanes.
**Sidewalls for Maximum Product Capacity**

We can attach corrugated sidewalls, from 1” to 4” tall, to increase the conveying capacity of belts, and to eliminate unnecessary spillage of product. Assembly unit orients and assembles the corrugated sidewall to the base belting making the sidewall an extension of the belting cover. This provides for a containment wall with excellent flexibility having the same characteristics as the perimeter belt.

<table>
<thead>
<tr>
<th>Sidewall Item</th>
<th>Height (inch)</th>
<th>Minimum Pulley</th>
<th>Foot Width (a)</th>
<th>Wave Width (b)</th>
<th>c</th>
<th>d</th>
<th>e</th>
<th>f</th>
<th>Weight (lbs/ft.)</th>
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<tbody>
<tr>
<td>SW20</td>
<td>.79</td>
<td>1.57</td>
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<td>.98</td>
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<td>.98</td>
<td>.10</td>
<td>.01</td>
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<td>.51</td>
<td>1.85</td>
<td>.10</td>
<td>.02</td>
<td>.36</td>
</tr>
</tbody>
</table>

**Looped Cover Belts**

We can add loops to the cover of belts, to provide a softer conveying surface for delicate products which can bruise easily. We can vary the heights, widths, center distances, and materials at your request. Loops are high-frequency welded to base belts which ensures a clean, sanitary, and permanent bond.

**Mesh Belting for De-Watering and Filtration**

Mesh belts can be fabricated in many configurations. We can add cleats, v-guides, and endless splices. These belts work exceptionally well in applications requiring products to be washed or drenched before being discharged from the belt.

**Perforations**

With our specialty punching equipment, we can perforate nearly any pattern of holes in your belt, for de-watering and drainage, or vacuum applications.

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GREEN RUBBER-KENNEDY AG

Web: www.greenrubber.com
Email: sales@greenrubber.com
Cleats and Flights
When required by special application needs, Grip Thermo-Weld Cleats® are available in four bondable cleat styles: T Cleats, V-Guides, and Scoop Cleats.

T Cleats are an efficient profile used to move material up inclines. The top of the cleat has a full radius, which gently transports the material to avoid bruising and marking of the product. The bottom edges taper, allowing for a smooth transition between belt and cleat. Also available in a heavy-duty configuration. These cleats offer greater carrying capacity for heavier objects.

Standard Cleat Dimensions

<table>
<thead>
<tr>
<th>Size</th>
<th>White</th>
<th>Black</th>
<th>Blue</th>
<th>Wt./Ft.</th>
<th>Height</th>
<th>Base Width</th>
<th>Thickness</th>
<th>Min. Pulley Diameter</th>
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</thead>
<tbody>
<tr>
<td>1/2&quot; TEE</td>
<td>1/2&quot; TEE</td>
<td>1/2&quot; TEE</td>
<td>0.45</td>
<td>1/2&quot;</td>
<td>1&quot;</td>
<td>.250&quot;</td>
<td>2&quot;</td>
<td></td>
</tr>
<tr>
<td>3/4&quot; TEE</td>
<td>3/4&quot; TEE</td>
<td>3/4&quot; TEE</td>
<td>0.45</td>
<td>3/4&quot;</td>
<td>1&quot;</td>
<td>.250&quot;</td>
<td>2&quot;</td>
<td></td>
</tr>
<tr>
<td>1&quot; TEE</td>
<td>1&quot; TEE</td>
<td>1&quot; TEE</td>
<td>0.45</td>
<td>1&quot;</td>
<td>1-1/2&quot;</td>
<td>.380&quot;</td>
<td>3&quot;</td>
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<tr>
<td>1-1/2&quot; TEE</td>
<td>1-1/2&quot; TEE</td>
<td>1-1/2&quot; TEE</td>
<td>0.57</td>
<td>1-1/2&quot;</td>
<td>1-1/2&quot;</td>
<td>.380&quot;</td>
<td>3&quot;</td>
<td></td>
</tr>
<tr>
<td>2&quot; TEE</td>
<td>2&quot; TEE</td>
<td>2&quot; TEE</td>
<td>0.62</td>
<td>2&quot;</td>
<td>1-1/2&quot;</td>
<td>.380&quot;</td>
<td>4&quot;</td>
<td></td>
</tr>
<tr>
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<td>2-1/2&quot; TEE</td>
<td>0.90</td>
<td>2-1/2&quot;</td>
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<td>.380&quot;</td>
<td>4&quot;</td>
<td></td>
</tr>
<tr>
<td>3&quot; TEE</td>
<td>3&quot; TEE</td>
<td>3&quot; TEE</td>
<td>0.97</td>
<td>3&quot;</td>
<td>1-1/2&quot;</td>
<td>.380&quot;</td>
<td>6&quot;</td>
<td></td>
</tr>
<tr>
<td>3&quot; BEEFY TEE</td>
<td>3&quot; BEEFY TEE</td>
<td>3&quot; BEEFY TEE</td>
<td>1.16</td>
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<tr>
<td>4&quot; TEE</td>
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V-guides, Lugs, and Tracking Guides
When belt tracking is especially critical, Grip Thermo-Weld Guides® guides are available and can be attached to belts using our Thermo-Weld technology. Tracking guides keep your belts running straight and help avoid unnecessary belt contamination and damage to belts, resulting from edge wear.

V-Guide Specifications

<table>
<thead>
<tr>
<th>Size</th>
<th>W1</th>
<th>W2</th>
<th>H</th>
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<tr>
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<td>4mm</td>
<td>4mm</td>
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<tr>
<td>K8</td>
<td>8mm</td>
<td>5mm</td>
<td>5mm</td>
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<tr>
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<tr>
<td>A</td>
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<tr>
<td>B</td>
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<tr>
<td>C</td>
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V-Guide Minimum Pulley Diameters

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<th>Hi-Cap</th>
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<td>Plain</td>
<td>Notched</td>
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<td>1.5</td>
<td>-</td>
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<td>3L</td>
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<td>1.5</td>
<td>2.5</td>
<td>2.0</td>
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<tr>
<td>A Mod</td>
<td>2.5</td>
<td>2.0</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>A</td>
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<tr>
<td>B</td>
<td>4.0</td>
<td>3.0</td>
<td>4.5</td>
<td>4.0</td>
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</tbody>
</table>

To Order Call: 1-800-273-2464
Thermo-Weld® Technology

Our exclusive Thermo-Weld technology ensures that the flights and lugs we attach to the surface of a belt will be permanently bonded. Instead of using adhesives, which can break down over time, our flights are welded with high heat for a truly vulcanized, homogeneous bond. Thermo-Welded cleats are designed to stay bonded for the working life of the belt. Cleats can be inset from belt edges, or notched for specific requirements. Call us today to discuss your unique application.

Special Notching configurations available

Curved cleats for grape harvesting ensure that juices don’t spill off of belt, for maximum yields

Our profile extrusions are made from the finest quality FDA/USDA compounds

Cleats are pre-cut to length to eliminate waste

Large bulk inventory always in stock

Our attachments are thoroughly tested to ensure proper bonding. Pull test above shows how flights are bonded homogeneously to the cover of the belt.

Special tracking guides are also available. Call us for more information. Shown above 5mm x 38mm tracking guide.
MODULCLEAN – the patented inside-out cleaning system

Specifically designed to reduce cleaning time and costs, MODULCLEAN consists of a precision-machined, ultra high-density polyethylene multi-tooth sprocket hub imbedded with an engineered spray nozzle cleaning system.

By combining the patented MODULCLEAN system with HabasitLINK plastic modular belts and HabaGUARD® antimicrobial technology, Habasit offers the most comprehensive package available to help you improve the hygiene and sanitation standards of your process conveyors in your plant.

Habasit Modular Belting
Modular belting is perfect for high-demand applications where tracking, strength and durability are important. Our plastic modular belts are sanitary and safe, and are available in multiple materials and colors, including polyethylene, polypropylene, acetal and nylon. Our onsite assembly department can assemble and fabricate belts to fit your specific applications. With our large inventory of modules, styles and materials, we have a belt to meet your needs.

To Order Call: 1-800-273-2464
KVP Modular Belting

With our modular belt assembly department, we are the largest distributor and assembler of KVP modular belting products in the United States. Our large inventory of parts, and our innovative assembly team enable us to fabricate custom belts for every application.

**Straight 1/2” Pitch Belting**

- SM605 (Smooth Mesh)
- HDS605 solid Top

**Straight 1” Pitch Belting**

- IS610-S (All-in-One)
- HDS610 Solid Top
- CVT610 Curve Vented Top

**Straight 1.1” Pitch Belting**

- F51 Series (1/2” x 1” Flat Wire)
- F51 Series (1/2” x 1/2” Flat Wire)
- F51 Series (1” x 1” Flat Wire)

**Straight 1-1/2” Pitch Belting**

- IS615-S (All-in-One)
- VT615 (Vented Top)

**Straight 2” Pitch Belting**

- IS620-S (All-in-One)
- HDU620 (Solid Top)
- HDUVT620 (Vented Top)
- HDU620 EZR (Easy Release)
- FF620 (Fluid Flo)
Mechanical Fasteners for Easy Installation of Belts

Mechanical Fasteners (lacing) can be installed on any belt, providing the easiest and fastest method of connecting belt ends together, eliminating crucial down-time. Lacing is available in traditional stainless steel, as well as specialty plastic for metal detector applications.

Metallc Fasteners

The Alligator® Ready Set™ Staple, featuring one-piece fastener strips with pre-inserted staples, reduces installation time by eliminating the need to handle and load individual staples. The result is a strong splice that resists impact damage, as well as a smooth, unrippled joint that simplifies hinge pin insertion.

Ready Set™ Staple Selection Guide

<table>
<thead>
<tr>
<th>Fastener Size</th>
<th>P.I.W.</th>
<th>Operating Tension Range</th>
<th>Belt Thickness Range</th>
<th>Min. Pulley Diameter</th>
<th>Approx. Hinge Pin Diameter</th>
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</thead>
<tbody>
<tr>
<td>RS62</td>
<td>100</td>
<td>17</td>
<td>1/16 - 1/8</td>
<td>1.5 - 3.2</td>
<td>2</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>50</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
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<td>nylon .080, steel .080</td>
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<tr>
<td>RS125</td>
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<td>28</td>
<td>1/8 - 3/16</td>
<td>3.2 - 4.8</td>
<td>3</td>
</tr>
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<td></td>
<td>75</td>
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<td>nylon .141, steel .141</td>
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<td>RS187</td>
<td>200</td>
<td>35</td>
<td>3/16 - 1/4</td>
<td>4.8 - 6.4</td>
<td>4</td>
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<td>102</td>
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<td></td>
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<td></td>
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<td>nylon .203, steel .187</td>
</tr>
</tbody>
</table>

Unibar® Rectangular High Tensile Fasteners. Clipper hooks are welded to a common bar and feature our patented Safety Strip which covers hook point to protect user’s fingers. The welded bar holds hook legs parallel to ease the "meshing" of belt ends and simplify hinge pin insertion. Plus, the welded bar creates a flat, finished splice so belt "wave" is eliminated.

Easier installation and a superior splice make Unibar Fasteners the preferred choice over Carded Hooks for most applications, Carded Hooks are recommended for special applications such as bias splices, troughed belts where common bar breakage is a concern, and where special metals are not available in Unibar configurations.

Alligator® Belt Lacing Fastener System for easy, economical installation and an exceptionally smooth joint, choose Alligator® Belt Lacing Fastener System. Steel or stainless lacing is available in continuous lengths to fit any belt width. The hammer-applied splice requires no special installation tools and is ideal for low-volume users with belts up to 1/2" (13mm) thick.

To Order Call: 1-800-273-2464
Non-Metallic Fasteners

*Alligator® Plastic Rivet Fastener System* for applications where metal belt fasteners can’t be used, the Alligator® Plastic Rivet Fastener System is a long-lasting, easy-to-install solution for light-duty applications. Our sturdy non-metallic fastener is also a low-cost alternative to the time and expense associated with vulcanization.

Fastener plate leading edges are beveled to ensure a smooth, low-profile splice. The one-piece fastener features an integrated design with rivets molded right into the fastener top plate - fast belt replacement means reduced downtime and increased productivity. Plus, the smooth surface is easy to clean.

Choose the material that matches your application. UV-resistant black delivers extended life in outdoor applications. FDA-accepted white and blue plastic is suitable for food and pharmaceutical processing applications, and resists weak acids, alkali, hydrocarbons, ester solvents, and alcohols. Both materials can be used in applications from -20°F to 180°F (-29°C to 82°C).

*Alligator® Spiral Lace* is ideal for belt operations that require both nonmetallic fasteners and small pulley / low profile capabilities. Alligator Spiral Lace is excellent for applications such as package or luggage handling; x-ray equipment or metal detectors; and food or pharmaceutical processing and packaging.

Spiral Lace should be installed by a qualified belt shop with experience in end-less splices then stocked as ready-to-use replacement belt. Easy installation reduces downtime, simply remove the hinge pin, replace the belt, and reinsert the hinge pin. The removable hinge pin design also allows for special cleaning requirements.

Size: ASL60, ASL160, ASL90, ASL190, ASL80H
Recommended Maximum Operation Tension: Up to 50 P.I.W. (8.7 kN/m)
Belt Thickness Range: 1/32” up to 1/4” (0.8mm up to 6.4mm)
Recommended Minimum Pulley Diameter: 1/2” to 5/8” (12.7mm to 15.3mm)


**PTFE Coated Fabrics and Belts for High Heat Applications**

At Green Rubber-Kennedy Ag, we offer an extensive line of DuraFab® Industrial belting and fabrics. Our high temperature fabrics serve a broad range of industrial and general purpose applications. These fabrics are manufactured from woven fiberglass substrates, possess an optimal PTFE (Fluon®) content, and leave a minimal fabric impression. As one of our most popular and versatile fabric series, DuraFab® Industrial Fabrics provide the highest value to customers by offering an excellent balance between heat transfer, release, and flexibility.

### Packaging:
- Poly bag manufacturing
- Impulse/L-Bar sealing
- Form fill and seal
- Over wrapping (Tray packing)
- Side and End sealing
- Blister tray covers
- Vacuum pack machines

### Food Products:
- Non-stick baking, cooking and drying
- Food dehydration
- Smoking of meat and fish
- Flash-freezing meat, poultry and fish
- Oven and microwave liners for home and industrial kitchens

### Printing and Textiles:
- Heat transfer presses
- Silkscreen table covers
- Fabric lamination
- Garment fusing

### Polymer Processing:
- Vulcanizing presses
- Rubber curing presses

### Building Products:
- Manufacture of specialty wood-based products
- Vinyl window manufacturing

### Chemical Processing:
- Tank seals and contaminant barriers
- Gaskets, membranes, seals & diaphragms
- Corrosion resistant chute, drum, and hopper liners
- Protective curtains and aprons

### Aerospace, Communications & Military:
- Composite mold release/bonding
- Vacuum bagging

### Other Applications:
- Insulation and protection
- Release sheets/separation materials
- Printed circuit board manufacturing
- Wire and cable insulation and protection

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To Order Call: 1-800-273-2464
PTFE Coated Tapes for High Heat Sealing of Films

The DuraStick® Industrial Tapes utilize DuraFab® Industrial Fabrics but have the added benefit of an adhesive on one side. These tapes are manufactured from woven fiberglass substrates, possess an optimal PTFE (Fluon®) content, leave a minimal fabric impression, and have a proprietary silicone or acrylic adhesive system. Because of the glass reinforcement, this series of tape is resistant to “cold-flow”, a characteristic inherent in pure unsupported PTFE films, these tapes are an excellent choice when cut-through, load carrying, or harsh industrial environments require the unique surface characteristics of PTFE. As our most popular and versatile tape series, DuraStick® Industrial Tapes provide the highest value to customers by offering an excellent balance of heat transfer, release, and flexibility.

**Packaging:**
- Poly bag manufacturing
- Impulse/L-Bar sealing
- Form fill and seal
- Over wrapping (Tray packing)
- Side and End sealing
- Blister tray covers
- Vacuum pack machines

**Food Products:**
- Work surface covering
- Tray liners

**Printing and Textiles:**
- Non-stick roll coverings

**Aerospace, Communications & Military:**
- Composite mold release/bonding
- Vacuum bagging

**Pulp and Paper:**
- Non-stick roll coverings

**Electronics:**
- Slot-stick and commutator insulation
- Slot liners, spacers, field and armature winding
- Wire and cable insulation and protection

**Other Applications:**

<table>
<thead>
<tr>
<th>Product ID</th>
<th>Adhesive System</th>
<th>Nominal Thickness (Substrate)</th>
<th>Nominal Thickness (Adhesive)</th>
<th>Adhesion (oz./in. of width)</th>
<th>Tensile Strength (lbs/sq in)</th>
<th>Maximum Operating Temperature</th>
<th>Full Width (in.)</th>
<th>Full Widths (inches)</th>
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<td>Acrylic</td>
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Additional Specialty Products

The Van der Graaf Drum Motor or motorized pulley houses all components internally, eliminating the need for external components like motor, gearbox, sprockets, chain, chain guard and pillow block bearings. This reduces operating and maintenance costs, improves safety conditions, and because it is completely sealed our drum motors can operate in extreme environmental conditions. Our Sanitary Series Drum Motors are able to withstand chemical and extreme pressure wash down, ensuring that the highest

Design Advantages:

- No maintenance:
  - 50,000 hours of operation between oil changes
  - Oil can be changed without dismounting the drum motor from its frame
  - Reduced downtime
- Electrical & mechanical efficiency:
  - Save up to 30% on power consumption
  - Lower operating cost than conventional approach
  - 96% mechanical efficient
  - Quick & easy installation
- No external moving parts that present safety hazards
- No gearbox, chains, motor, chain guard and pillow block bearings
- Enhanced space utilization:
  - Fit more belt conveyor into less floor or overhead space
  - Allows higher density multiple applications
  - Cleaner appearance
  - Ability to withstand harsh operating environments

APV model V² Centrifugal Pumps

The APV model V² Centrifugal Pump is a simplified, maintenance-friendly, and efficient centrifugal pump featuring a four-blade, fully open, non-clog impeller. Engineered for CIP cleaning, and offering a choice of five seal types, the V² pump meets 3-A sanitary standards and is suitable for applications in the food, dairy, beverage, brewing, bakery, meat, pharmaceutical and chemical industries.

Sterling Electric Motors and Gear Reducers

The Sterling Electric family of products features some of the highest quality stainless steel motors and gear reduction units on the market today. These premium-quality products are engineered to NEMA standards and are ideal for highly sanitary applications, and offer superior performance in wash-down applications. Since 1927, Sterling has provided the food and beverage industry with reliable motors for tough applications. While we specialize in stainless steel units for the food industry, we also offer a full selection of mild steel units for general industrial use.
Custom Urethane Products

Our urethane division specializes in manufacturing high quality molded parts. We can create unique, original designs to your specifications, or we can duplicate an existing item. Urethane products are perfect for applications with high abrasion, or where durable and sanitary compounds are a must. Molded parts can also save considerable expense when compared to machined plastic goods. With our advanced compression molding technology, from casters, to wheels, to sprockets, to rollers—we can do it all.

*Compression Molded Parts
*FDA/USDA Compounds
*Durometers from 20A to 70D

Custom Rollers, any size or color

Precision Lathe-Ground Finishes

UHMW-PE Plastics

We stock a wide selection of Polystone® UHMW-Polyethylene sheet material, and can custom cut your materials into strips and other shapes. UHMW is standard in white, but we also stock this material in new FOODSAFE BLUE.

Urethane & Polyester Extruded Belts

We offer a complete line of Polyester and Polyurethane Round belts for use in industrial machines and in the conveyance of products ranging from frozen foods to glass and tile. Round belts are available with smooth and rough surfaces and reinforced with polyester, aramid or glass fibers. Our standard delivery program also includes hollow round belts with fasteners.

GREEN RUBBER-KENNEDY AG
Web: www.greenrubber.com
Email: sales@greenrubber.com
Roller Lagging Services Available
Our fabrication division is also fully equipped to cover and refurbish your belt rollers. We can strip your old rollers and return them to you “good as new.” We specialize in bonding food-grade rubber compounds to metal pullies, and use special vulcanizing adhesives to ensure that our materials stay bonded.

*strip and clean old rubber
*add new lagging (standard and FDA materials)
*add slots and v-guide grooves
Five Locations throughout California and Arizona to serve you

Main Branch
Salinas, CA
1310 Dayton Street
Salinas, CA 93901
800-273-2464
831-753-6100 phone
831-753-6111 fax

Belt Fabrication Division
Salinas, CA
1110 Harkins Road
Salinas, CA 93901
800-273-2464
831-753-6100 phone
831-753-6111 fax

Modesto Branch
Modesto, CA
217-E Winmoore Road
Modesto, CA 95358
888-272-2464
209-538-6227 phone
209-538-6271 fax

Coastal Branch
Watsonville, CA
246 Walker Street
Watsonville, CA 95076
831-761-9395 phone
831-761-9397 fax

Greenfield Branch
Greenfield, CA
10 Elm Circle
Greenfield, CA 93927
831-674-0999 phone
831-674-3639 fax

Arizona Branch
Yuma, AZ
2745 E. 24th Street
Yuma, AZ 85365
928-726-6560 phone
928-344-4730 fax

Web: www.greenrubber.com
Email: sales@greenrubber.com